



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18713
Job Sheet 170089



001152
001158

Part No: RBT18713

Job Qty: 10 ea

Part Name: Gearbox Drain Tool For C40B Series



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Navair (CNAVA01)

Aircraft Division, Highway 547, Building 562 Lakehurst, NJ, 08733 USA ph:(732) 323-2922

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	1/18/18	1/18/18	0.00	0.00	Start Up Small Fab-2		MCC
110	Small Fab	10 pcs	1/19/18	1/19/18	0.00	10.00	Small Fab		MCC
120	QC	10 pcs	1/19/18	1/19/18	0.00	0.00	QC5		38
130	Packaging	10 pcs	1/19/18	1/19/18	0.00	0.00	Packaging3	6 MAR 01 2018	6 MAR 01 2018
140	QC21-SA	10 Ea	1/19/18	1/19/18	0.00	0.00	QC21		8-55

Part Op 110 - Assemble as per DWG. Sheet 1
Descriptions:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	2044T48 ✓	10	0	0	0
	2044T68	20	0	0	0
	51495K116	10	4	0	0
	K010-0608 ✓	60	60	0	0
	PAD210 50W250	0	15	0	0
	RBT18713-1 ✓	10	0	0	0

Part Specifications

Specifications could not be found.



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Container No: S045166



Part: RBT18713

Job No: 170089

Serial No/Batch: S045166

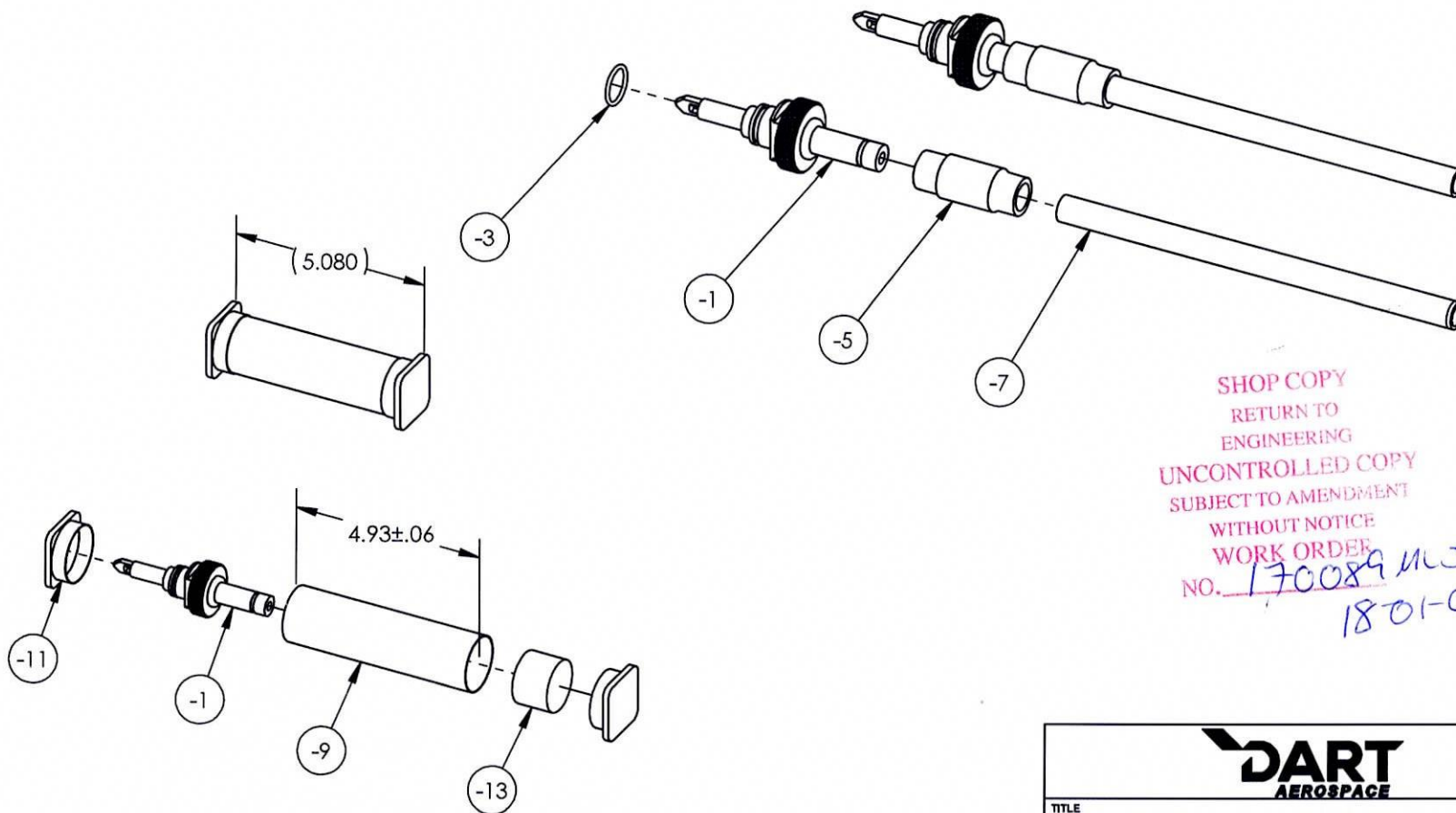
Revision: RBT18713

Inspector:

Date: 02/26/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		MODIFIED -1 TO USE WITH COUPLING. ADDED COUPLING & SPONGES. REMOVED HOSE CLAMP & SHRINK WRAP. ADDED -9, -11, -13, EXPLODED VIEW AND UPDATED BOM.	10/9/2012	RJC	SE
1A		-9 CH'D DIM WAS 5.56 IS 4.93. -13 CH'D MATERIAL TO NEW PIG CORP. #PAD210	2/6/2014	DPD	RW
1B	14-0162	CH'D TITLEBLOCK WAS RED BARN IS DART. -1 ADDED MISSING DIM Ø.75	9/24/2014	DJN	VT
4	15-0331	-1 CH'D DIM WAS 4.18 IS 4.19. DELETED DIM Ø.010. ADDED DIMS SR.09, .35. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	10/12/2015	DPD	JAG



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BODY	6061		2
		B/O	-3	1	O-RING	VITON	Ø.070 WIDTH X Ø5/8 OD (MCMASTER-CARR #9464K22)	1
		B/O	-5	1	COUPLING	NICKEL-PLATED BRASS	Ø1/2 (MCMASTER-CARR #51495K116)	1
		B/O	-7	1	HOSE	VINYL	Ø1/2 O.D. x Ø3/8 I.D. x 6ft (KURI-TECH #K010-0608)	1
		B/O	-9	1	TUBE	POLYETHYLENE	Ø1.36 I.D. (MCMASTER-CARR #2044T48)	1
		B/O	-11	2	CAP	VINYL	Ø1.36 (MCMASTER-CARR #2044T68)	1
		B/O	-13	1	FOAM	POLYESTER/POLYURETHANE	Ø1.31 X 1 (NEW PIG CORP. #PAD210)	1

DART AEROSPACE	
TITLE ENGINE OIL DRAIN TOOL	
DWG NO. RBT18713	REV 4
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: COLE APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL RR 250 SERIES, C40B
SCALE 1:3	DATE 3/1/2005 SHEET 1 OF 2